



Bearings production process and quality inspection



Quality control points: Qcpl: Chemical composition of raw material inspection

Qcp2: Inner & outer rings turning inspection

Qcpt: Face grinding inspection

Qcpli: Centerless grinding inspection

Qcp?: Grasse curvature and grosse shape inspection Qcpit: Breghness of groove and surface inspection

Qcpl1: Grease filling inspection





